

Figure 4-3-1. Joint Bar Assembly for 115 RE and 119 RE Rail (115 RE shown)¹

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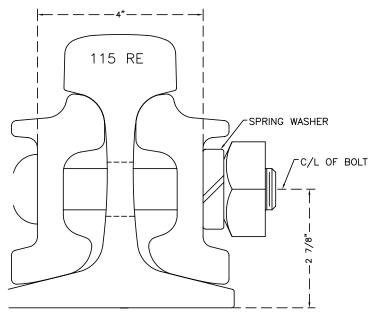


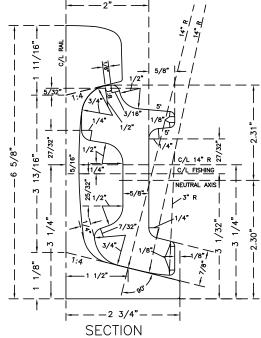












ASSEMBLY

Physical Properties	One Bar	Two Bars
Moment of inertia in. ⁴	10.24	20.48
Section } Above n. a. in. ³	4.44	8.88
Modulus S Below n. a. in. ³	4.45	8.90
Area sq. in	5.12	10.24
Net weight, 24—in. length Ib	34.8	69.6
Net weight, 36—in. length Ib	52.2	104.4

Mechanical Properties

Tensile Strength	125,000 PSI minimum
Yield Point	88,000 PSI minimum
Elongation in 2" Gage Length	12% minimum
Reduction of Area	25% minimum

(PATENTED BY PORTEC RAIL PRODUCTS US NO. D497,326, CANADIAN NO. 104675)

Figure 4-3-2. Joint Bar Assembly for 115 RE and 119 RE Rail (115 RE shown) With Increased Wheel Flange Clearance

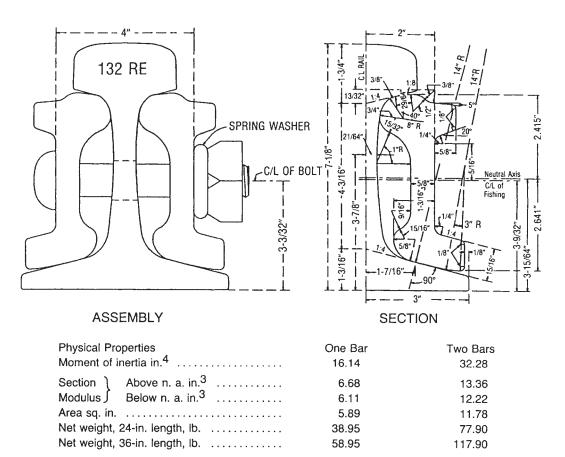


Figure 4-3-3. Joint Bar and Assembly for 132 RE, 136 RE and 141 RE Rail (132 RE Shown)¹



VOL







¹ References, Vol. 48, 1947, pp. 661, 908; vol. 54, 1953, pp. 1178, 1414; vol. 63, 1962, pp. 500, 768; Vol. 92, 1991, p. 49.

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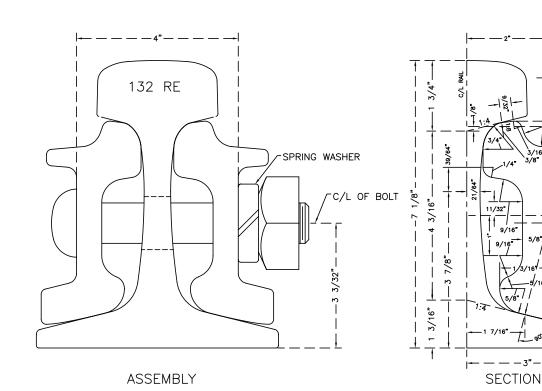












Physical Properties	One Bar	Two Bars
Moment of inertia in. ⁴	14.04	28.08
Section } Above n. a. in. ³	5.55	11.10
Modulus 🖇 Below n. a. in. ³	5.60	11.20
Area sq. in	5.64	11.28
Net weight, 24—in. length Ib	38.4	76.8
Net weight, 36—in. length Ib	57.6	115.2

Mechanical Properties

Tensile Strength	125,000 PSI minimum
Yield Point	88,000 PSI minimum
Elongation in 2" Gage Length	12% minimum
Reduction of Area	25% minimum

(PATENTED BY PORTEC RAIL PRODUCTS US NO. D497,326, CANADIAN NO. 104675)

Figure 4-3-4. Joint Bar Assembly for 132-6-41 RE Rail (132 RE shown) With Increased Wheel Flange Clearance