

Figure 4-3-1. Joint Bar Assembly for 115 RE and 119 RE Rail (115 RE shown)<sup>1</sup>

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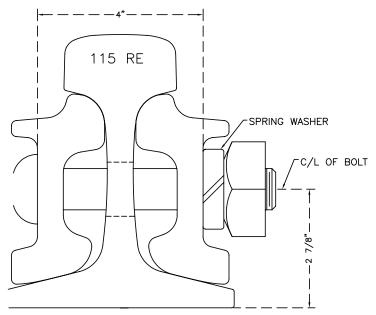


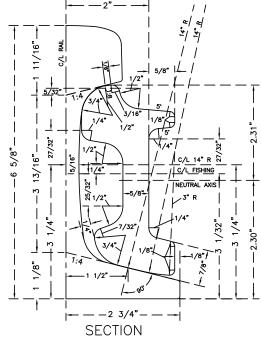












ASSEMBLY

Physical Properties	One Bar	Two Bars
Moment of inertia in. <sup>4</sup>	10.24	20.48
Section } Above n. a. in. <sup>3</sup>	4.44	8.88
Modulus S Below n. a. in. <sup>3</sup>	4.45	8.90
Area sq. in	5.12	10.24
Net weight, 24—in. length Ib	34.8	69.6
Net weight, 36—in. length Ib	52.2	104.4

## Mechanical Properties

Tensile Strength	125,000 PSI minimum
Yield Point	88,000 PSI minimum
Elongation in 2" Gage Length	12% minimum
Reduction of Area	25% minimum

(PATENTED BY PORTEC RAIL PRODUCTS US NO. D497,326, CANADIAN NO. 104675)

Figure 4-3-2. Joint Bar Assembly for 115 RE and 119 RE Rail (115 RE shown) With Increased Wheel Flange Clearance

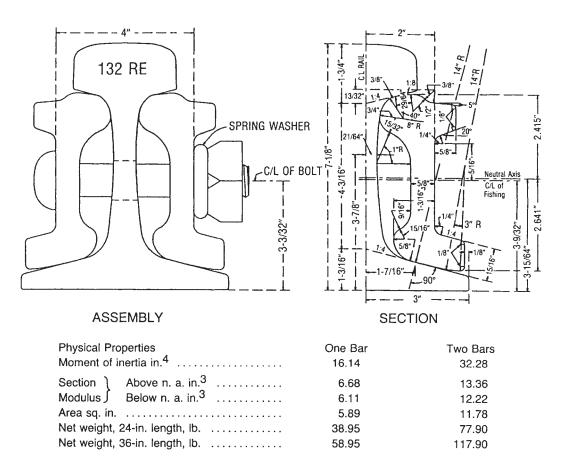


Figure 4-3-3. Joint Bar and Assembly for 132 RE, 136 RE and 141 RE Rail (132 RE Shown)<sup>1</sup>



VOL







<sup>1</sup> References, Vol. 48, 1947, pp. 661, 908; vol. 54, 1953, pp. 1178, 1414; vol. 63, 1962, pp. 500, 768; Vol. 92, 1991, p. 49.

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NEUTRAL AXIS

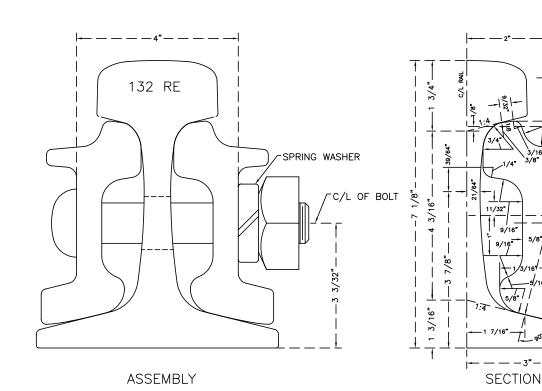












Physical Properties	One Bar	Two Bars
Moment of inertia in. <sup>4</sup>	14.04	28.08
Section } Above n. a. in. <sup>3</sup>	5.55	11.10
Modulus 🖇 Below n. a. in. <sup>3</sup>	5.60	11.20
Area sq. in	5.64	11.28
Net weight, 24—in. length Ib	38.4	76.8
Net weight, 36—in. length Ib	57.6	115.2

## Mechanical Properties

Tensile Strength	125,000 PSI minimum
Yield Point	88,000 PSI minimum
Elongation in 2" Gage Length	12% minimum
Reduction of Area	25% minimum

## (PATENTED BY PORTEC RAIL PRODUCTS US NO. D497,326, CANADIAN NO. 104675)

Figure 4-3-4. Joint Bar Assembly for 132-6-41 RE Rail (132 RE shown) With Increased Wheel Flange Clearance