



ANYANG GENERAL INTERNATIONAL CO.,LTD  
Product Certificate

名 称 Name	钢 轨 接 头 夹 板 RAIL JOINT BAR
规格 Size	115RE
标准 Strd	AREMA Manual For Railway Engineering
质量 Q.C.	Qualified
数量 Q' ty	200Pairs
检验 Insp	
日期 Date	2015-02-21

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Product Certificate

名 称 Name	钢 轨 接 头 夹 板 RAIL JOINT BAR
规格 Size	132RE
标准 Strd	ARMEA Manual For Railway Engineering
质量 Q.C.	Qualified
数量 Q' ty	200Pairs
检验 Insp	
日期 Date	2015-02-21

ASDS/04-75

No. 14011

Date: 15-02-21

**ANYANG GENERAL INTERNATIONAL CO.,LTD**  
**AN INSPECTING REPORT**  
**FOR THE GEOMETRIC FORMATION OF JOINT BAR**

Description: Joint bar for 115RE Rail, head free toeles, 6 holes 36" joint bars punched, round oval alternating for 1" oval neck track bolts. Hole spacing 6"×6"×7-1/8"×6"×6".

Ex-work Date: Feb 2015Heat treatment: 6200114

Contract No. \_\_\_\_\_

Inspector: 张同成Checking: 张同成In Charge: 张同成

Inspecting Items	Standard	Tolerance	1	2	3	4
Size of hole	dia 1-1/16" 1-1/16"×1-13/32"	±1/32"	qualified	qualified	qualified	qualified
Hole spacing on centre line of bolt hole	6"×6"×7-1/8"×6"×6"	±1/16"	qualified	qualified	qualified	qualified
Hole height on vertical line of bolt	2-21/64"	±1/32"	qualified	qualified	qualified	qualified
Height of bar	4-11/16"	±1/32"	qualified	qualified	qualified	qualified
Length of web	36"	±1/8"	915mm	914mm	914mm	915mm
Thickness of web	5/8"	±1/32"	15.9mm	15.8mm	15.7mm	15.9mm
Camber in either plane		±1/16"	0.4mm	0.5mm	0.3mm	0.4mm
Depth at head easement	Max 5/64" Min 0.05"		qualified	qualified	qualified	qualified
Width at head easement			qualified	qualified	qualified	qualified
Working surface defects		±1/64"	qualified	qualified	qualified	qualified

